

The Fredericks Company

0711-0746-99 Single Axis, Narrow Angle, Electrolytic Tilt Sensor.



<i>Angle Range</i>	$\pm 3^\circ$
<i>Resolution</i>	<i>1 arc sec.</i>
<i>Null Repeat</i>	\square <i>3-arc sec.</i>

The **0711-0746-99** Sensor has been used successfully in applications that demand a high accuracy for small angle ranges and excellent null repeatability. The sensor offers excellent stability over time and wide range of temperatures. The hermetic glass to metal construction and solid platinum (platinized) electrodes guarantee a long operating life and stable operating characteristics.

Applications Include:

- Construction Laser Instruments and Transits
- Aircraft Avionics
- Geophysical Monitoring
- Machine Tool Leveling
- Medical Positioning and Monitoring

0711-0746-99 "LASER LEVEL, PLATINIZED"

Operating Specifications:

Operating Range (max.)..... $\pm 3^\circ$
 Linear Range..... ± 5 arc minute
 Null Voltage..... ≤ 0.005 Volts
 Null Current (max.)..... 0.5 mA (continuous)
 Null Impedance (nom)..... 1000 Ohms (25° C)
 (measured left to right electrode) see figure 2
 Null Repeatability..... ≤ 3 arc seconds
 Resolution..... < 1 arc second
 Symmetry (typ.)..... $\leq 20\%$
 Operating Temperature..... -20°C to $+50^\circ\text{C}$
 Storage Temperature..... -50°C to $+100^\circ\text{C}$
 Time Constant(1)..... ≤ 500 msec
 Materials..... non-magnetic
 Temperature coefficient.. ± 0.5 arc seconds / $^\circ\text{C}$
 at null (when properly mounted)

_ Impedance of the electrolyte may be changed to limit null current.

_ Viscosity of the electrolyte may be modified to meet individual requirements to reduce vibration.

Physical Dimensions:

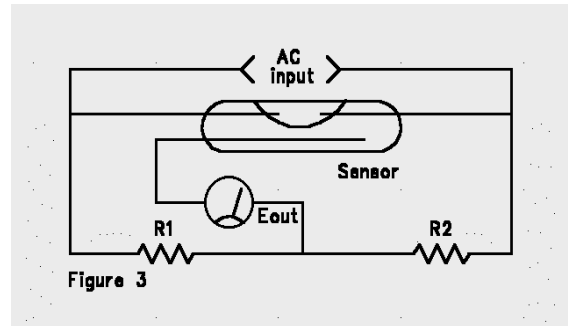
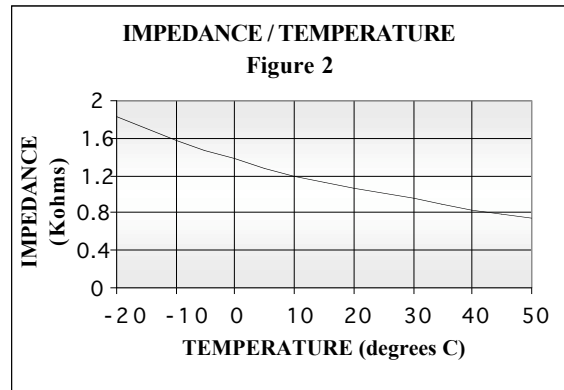
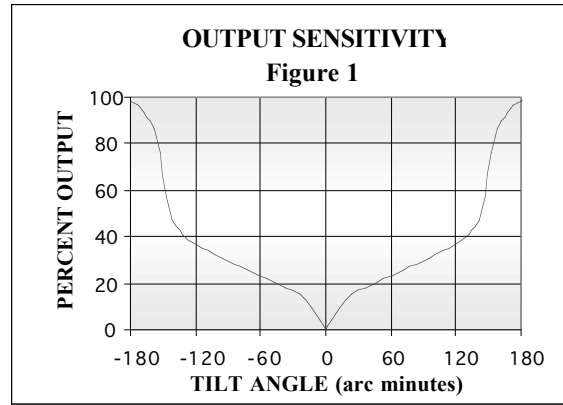
Vial length.....1.25" (31.7mm)
 Vial diameter.....0.281" (7.1mm)
 Lead length.....0.125" (3.1mm)

Sensor Test Circuitry

Tests were conducted by exciting the left and right electrodes with an AC signal of 400 Hz and an rms voltage to produce the maximum current at null as per operating specifications. Output readings are taken between the center electrode and the center of the balanced resistors R1 and R2. Tests were conducted at a temperature of $+25^\circ\text{C}$. See sensor test circuitry in figure 3. Output curve is shown in figure 1.

Description of Test Values

*AC input voltage = Null Current (max) times
 Null Impedance (nom)*
*Eout = Angle of tilt from null (Direction of tilt
 determined by phase of Eout)*
R1 = R2 = _ Null Impedance (nom)



Caution! – Ensure that all test and operating circuits are entirely free of direct current. Direct current will cause level damage and/or instability.