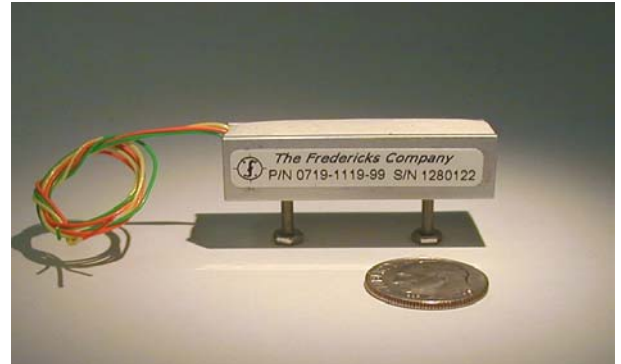


# *The Fredericks Company*

---

## **0719-1119-99 Single Axis, Narrow Angle, Encapsulated Electrolytic Tilt Sensor.**



<i>Angle Range</i>	$\pm 3^\circ$
<i>Resolution</i>	<i>1 arc sec.</i>
<i>Null Repeat</i>	$\leq 5$ -arc sec.

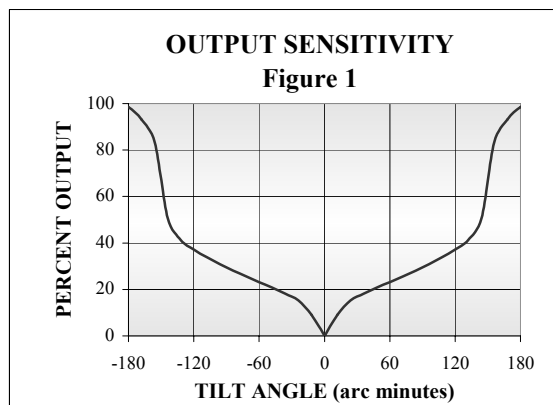
The **0719-1119-99** Sensor is an encapsulated 0711-0744-99. It has been used successfully in applications that demand a high accuracy for small angle ranges and excellent null repeatability. The sensor offers excellent stability over time and a wide range of temperatures. The hermetic glass to metal construction and solid platinum electrodes guarantee a long operating life and stable operating characteristics. The aluminum housing design provides easy mounting and enhanced temperature stability.

### **Applications Include:**

- ◆ Construction Laser Instruments and Transits
- ◆ Aircraft Avionics
- ◆ Geophysical Monitoring
- ◆ Machine Tool Leveling
- ◆ Medical Positioning and Monitoring

**Operating Specifications:**

Operating Range (max.).....  $\pm 3^\circ$   
 Linear Range.....  $\pm 5$  arc minute  
 Null Voltage.....  $\leq 0.010$  Volts  
 Null Current (max.)..... 0.5 mA (continuous)  
 Null Impedance (nom)<sup>1</sup>.... 1000 Ohms (25° C)  
 (measured left to right electrode) see figure 2  
 Null Repeatability.....  $\leq 5$  arc seconds  
 Resolution.....  $< 1$  arc second  
 Symmetry (typ.).....  $\leq 20\%$   
 Operating Temperature..... -20° C to +50° C  
 Storage Temperature..... -50° C to +100° C  
 Time Constant(1)<sup>2</sup>.....  $\leq 500$  msec  
 Materials..... non-magnetic  
 Temperature coefficient..  $\pm 0.5$  arc seconds / ° C  
 at null



<sup>1</sup> Impedance of the electrolyte may be changed to limit null current.

<sup>2</sup> Viscosity of the electrolyte may be modified to meet individual requirements to reduce vibration.

**Physical Dimensions:**

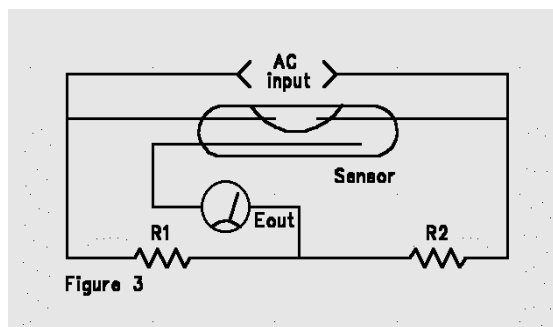
Length.....1.63” (41.4mm)  
 Width.....0.5” (12.7mm)  
 Height.....0.44” (11.2mm)

**Sensor Test Circuitry**

Tests were conducted by exciting the left and right electrodes with an AC signal of 400 Hz and an rms voltage to produce the maximum current at null as per operating specifications. Output readings are taken between the center electrode and the center of the balanced resistors R1 and R2. Tests were conducted at a temperature of +25° C. See sensor test circuitry in figure 3. Output curve is shown in figure 1.

**Description of Test Values**

*AC input voltage = Null Current (max) times  
 Null Impedance (nom)*  
*E<sub>out</sub> = Angle of tilt from null (Direction of tilt  
 determined by phase of E<sub>out</sub>)*  
*R1 = R2 = ½ Null Impedance (nom)*



**Caution! – Ensure that all test and operating circuits are entirely free of direct current. Direct current will cause level damage and/or instability.**